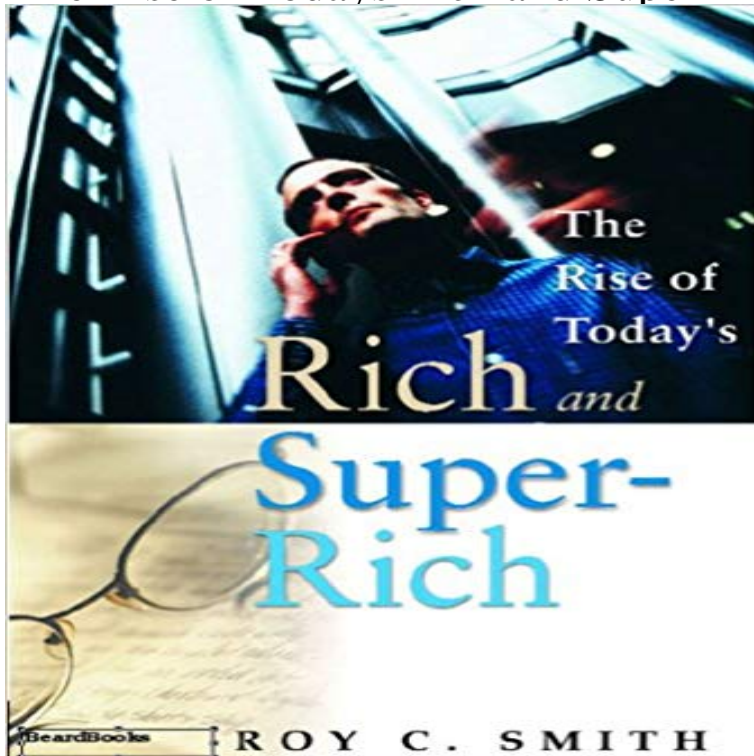


## The Rise of Today's Rich and Super-Rich



The story of some of America's leading billionaires and how they made their fortunes.

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